

Work Order ID 93087

93087

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December-07-12 3:18:16 PM

Item ID: D350-602-011

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Heli-Utility-Pod (LH/RH)

Start Date: 11/14/12 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 11/15/12 Req'd Qty: 1.00 *1*

Customer: CU-DAR001

Reference: RMA RA111437 - RETURN

Approvals: Process Plan: W Date: Tooling: Date:

Run Start *NR1*

QC: Date: SPC (Y/N): Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

DSI 9515

B

100

0.00

100

QC

Quality Control

Memo

INSPECT RA111437

1 X D350-602-011 B63355 CHG006

0.00

DAS 16 2-8 12/11/12

(YU)

MLJ 13-01-17

110

0.00

110

SprayPaint

Spray Painting

Memo

BUFF OR RE-SPRAY PAINT A/R

0.00

1 0 0 AS 13-1-3

120

QC14- Inspect Spray Paint

0.00

120

QC

Quality Control

Memo

0.00

DAS 16 2-8 13/1/12

(YU)

DART			
Dart Aerospace Ltd.			
1270 ABERDEEN ST.			
HAWKESBURY, ON, CANADA K6A 1K7			
P/N		D350-602-011	CHG
DESC.		Heli-Utility-Pod	STC
LOT		B63355	STC
MODEL		AS350	STC
		CHG006	
		3093-97	
		SR01144NY	

TC APPROVAL # 09-89

TEL: 1-613-632-5200

MADE IN CANADA

D2729-1

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N900040100

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Item Name: Heli-Utility-Pod (LH/RH)

Start Date: 11/14/12 Start Qty: 1.00

1

Cust Item ID:

Required Date: 11/15/12 Req'd Qty: 1.00

1

Customer: CU-DAR001

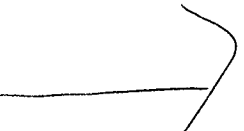
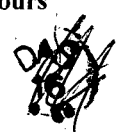



Reference: RMA RA111437

Run Start *NR1*

Stop *NR2*

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* Packaging Packaging	 Memo ENSURE ORIGINAL KIT IS IN BOX	0.00 0.00						13/1/22	
140 *140* QC Quality Control	QC4- 100% Inspect kits for completeness Memo	0.00 0.00							
150 *150* Packaging Packaging	Identify as per dwg & Stock Location: _____ Memo REPACKAGE USING NEW B/N NEW LABELS AND PAPERWORK REQ'D	0.00 0.00						13/1/22	

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Reference: RMA RA111437

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	QC21- Final Inspection - Work Order Release	0.00							
160									
QC	Memo	0.00							
Quality Control									

CH6006

13/1/24 JG

mf
13-1-23

Picklist Print

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Work Order ID: 93087

Parent Item: D350-602-011

Start Date: 11/14/12

Required Date: 11/15/12

Parent Item Name: Heli-Utility-Pod (LH/RH)

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:F Removed Travellers 06-04-06 JLM
IPP Rev:G Added D3495-1 06-05-17 JLM
10-04-27 JLM VERIFIED BY:DD

IPP REV:H AS PER ECN10-558

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D350-602-011 Heli-Utility-Pod (LH/RH)		Manufactured	No				Each	1.0000		1		63355	u

Location

Loc Qty

Loc Code

FG110

1

52427

1

RA 111437 D350-602-011

B63355

Received @ Dart November 12th, 2012
Inspected@ Dart November 12th, 2012

Customer: AUGUSTA WESTLAND
Customer Contact: JAKE VASILIOU
Shipped from: PHILADELPHIA PA USA

Instructions for RA 111437 D350-602-011 B63355 CHG 006

- Kit is complete
- Pod (D2694) needs to be buffed or repainted
 - Scratches in the gel coat due to improper packaging
 - Kit was placed loosely on the pod should have been placed inside the pod
- Needs new B#
- Needs new labels and paper works

Time Estimate = 5 HOURS (stores & finishing)

Departments Required: Stores (restocking) & finishing (paint/polish)

Pictures Attached = NO

QTY INSPECTED = QTY x1

**THIS INSTRUCTION SHEET MUST
BE ATTACHED TO THE
RESTOCKING WORK ORDER AT
ALL TIMES!!!!**